



Dart Aerospace Ltd.
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D4151-041
Job Sheet 183247



Part No: D4151-041

Job Qty: 3 ea

Part Name: Basket Fwd Hardpoint Assembly, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

5943

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Small Fab-3		OCT 16 2018 <i>DAS</i>
100	Small Fab	3 pcs	10/5/18	10/5/18	0.00	0.25	Small Fab-6		OCT 17 2018 <i>DAS</i>
110	QC	3 pcs	10/5/18	10/5/18	0.00	0.00	QC5		OCT 17 2018 <i>DAS</i>
120	Packaging	3 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2		OCT 17 2018 <i>DAS</i>
130	QC21-SA	3 Ea	10/5/18	10/5/18	0.00	0.00	QC21		OCT 17 2018 <i>DAS</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	6 Ea (2 ea)	90-Start up Operation	<i>5097/21</i>
D4151-1	Lower Hardpoint Plate	6 Ea (2 ea)	90-Start up Operation	<i>5087837X/ 511527 8X5</i>
D4151-5	Fwd Basket Instl Stud	3 Ea (1 ea)	90-Start up Operation	<i>5085303</i>
MS21043-4	Nut	6 Ea (2 ea)	90-Start up Operation	<i>5072684</i>
NAS1149C0432R	Washer	12 Ea (4 ea)	90-Start up Operation	<i>508005L</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	6	185	0
	D4151-1	6	51	0
	D4151-5	3	3	0
	MS21043-4	6	898	0
	NAS1149C0432R	12	2,373	0



Container No: S118811



Part: D4151-041

Job No: 183247

Serial No/Batch: S118811

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/16/18